

N°	Lundi		Mardi		Jeudi		Vendredi	
1	$3 + \underline{\quad} = 10$ $5 + \underline{\quad} = 10$ $\underline{\quad} + 7 = 10$ $10 = 9 + \underline{\quad}$ $10 - 2 = \underline{\quad}$	$10 - 4 = \underline{\quad}$ $6 + \underline{\quad} = 10$ $10 = 3 + \underline{\quad}$ $20 + \underline{\quad} = 100$ $70 + \underline{\quad} = 100$	$1 + \underline{\quad} = 10$ $8 + \underline{\quad} = 10$ $\underline{\quad} + 2 = 10$ $10 = 5 + \underline{\quad}$ $10 - 3 = \underline{\quad}$	$10 - 5 = \underline{\quad}$ $9 + \underline{\quad} = 10$ $10 = 4 + \underline{\quad}$ $30 + \underline{\quad} = 100$ $90 + \underline{\quad} = 100$	$2 + \underline{\quad} = 10$ $6 + \underline{\quad} = 10$ $\underline{\quad} + 3 = 10$ $10 = 7 + \underline{\quad}$ $10 - 8 = \underline{\quad}$	$10 - 9 = \underline{\quad}$ $5 + \underline{\quad} = 10$ $10 = 1 + \underline{\quad}$ $10 + \underline{\quad} = 100$ $80 + \underline{\quad} = 100$	$4 + \underline{\quad} = 10$ $3 + \underline{\quad} = 10$ $\underline{\quad} + 4 = 10$ $10 = 6 + \underline{\quad}$ $10 - 7 = \underline{\quad}$	$10 - 5 = \underline{\quad}$ $7 + \underline{\quad} = 10$ $10 = 2 + \underline{\quad}$ $50 + \underline{\quad} = 100$ $10 + \underline{\quad} = 100$
2	Double de 5 → $\underline{\quad}$ $2 \times 12 = \underline{\quad}$ Double de 30 → $\underline{\quad}$ Double de 20 → $\underline{\quad}$ $100 + 100 = \underline{\quad}$	$9 + \underline{\quad} = 10$ $1 + \underline{\quad} = 10$ $\underline{\quad} + 5 = 10$ $10 = 0 + \underline{\quad}$ $10 - 4 = \underline{\quad}$	Double de 15 → $\underline{\quad}$ $2 \times 18 = \underline{\quad}$ Double de 25 → $\underline{\quad}$ Double de 50 → $\underline{\quad}$ $2 \times 5 = \underline{\quad}$	$5 + \underline{\quad} = 10$ $2 + \underline{\quad} = 10$ $\underline{\quad} + 1 = 10$ $10 = 3 + \underline{\quad}$ $10 - 2 = \underline{\quad}$	Double de 3 → $\underline{\quad}$ $2 \times 14 = \underline{\quad}$ Double de 35 → $\underline{\quad}$ Double de 80 → $\underline{\quad}$ $2 \times 4 = \underline{\quad}$	$8 + \underline{\quad} = 10$ $7 + \underline{\quad} = 10$ $\underline{\quad} + 9 = 10$ $10 = 4 + \underline{\quad}$ $10 - 3 = \underline{\quad}$	Double de 9 → $\underline{\quad}$ $2 \times 11 = \underline{\quad}$ Double de 12 → $\underline{\quad}$ Double de 70 → $\underline{\quad}$ $2 \times 6 = \underline{\quad}$	$6 + \underline{\quad} = 10$ $0 + \underline{\quad} = 10$ $\underline{\quad} + 8 = 10$ $10 = 2 + \underline{\quad}$ $10 - 1 = \underline{\quad}$
3	$3 + 2 = \underline{\quad}$ $6 + 7 = \underline{\quad}$ $5 + 6 = \underline{\quad}$ $8 + 9 = \underline{\quad}$ $15 + 14 = \underline{\quad}$	Double de 30 → $\underline{\quad}$ Double de 25 → $\underline{\quad}$ $2 \times 14 = \underline{\quad}$ $2 + \underline{\quad} = 10$ $10 = 3 + \underline{\quad}$	$4 + 5 = \underline{\quad}$ $8 + 9 = \underline{\quad}$ $12 + 13 = \underline{\quad}$ $11 + 12 = \underline{\quad}$ $7 + 8 = \underline{\quad}$	Double de 40 → $\underline{\quad}$ Double de 15 → $\underline{\quad}$ $2 \times 8 = \underline{\quad}$ $3 + \underline{\quad} = 10$ $10 = 1 + \underline{\quad}$	$5 + 6 = \underline{\quad}$ $8 + 7 = \underline{\quad}$ $5 + 4 = \underline{\quad}$ $12 + 11 = \underline{\quad}$ $10 + 9 = \underline{\quad}$	Double de 12 → $\underline{\quad}$ Double de 7 → $\underline{\quad}$ $2 \times 7 = \underline{\quad}$ $4 + \underline{\quad} = 10$ $10 = 7 + \underline{\quad}$	$2 + 3 = \underline{\quad}$ $7 + 6 = \underline{\quad}$ $4 + 5 = \underline{\quad}$ $14 + 13 = \underline{\quad}$ $3 + 4 = \underline{\quad}$	Double de 6 → $\underline{\quad}$ Double de 9 → $\underline{\quad}$ $2 \times 5 = \underline{\quad}$ $5 + \underline{\quad} = 10$ $10 = 6 + \underline{\quad}$
4	$4 + 4 = \underline{\quad}$ $2 + 6 = \underline{\quad}$ $9 + 1 = \underline{\quad}$ $\underline{\quad} = 3 + 5$ $\underline{\quad} = 5 + 4$	$2 + 3 = \underline{\quad}$ $7 + 6 = \underline{\quad}$ $6 + 5 = \underline{\quad}$ Double de 13 → $\underline{\quad}$ $2 \times 7 = \underline{\quad}$	$\underline{\quad} = 0 + 6$ $5 - 2 = \underline{\quad}$ $3 - 2 = \underline{\quad}$ $4 - 3 = \underline{\quad}$ $\underline{\quad} = 5 + 2$	$5 + 4 = \underline{\quad}$ $9 + 8 = \underline{\quad}$ $13 + 12 = \underline{\quad}$ Double de 9 → $\underline{\quad}$ $2 \times 5 = \underline{\quad}$	$\underline{\quad} = 1 + 5$ $5 - 3 = \underline{\quad}$ $3 - 1 = \underline{\quad}$ $3 - 2 = \underline{\quad}$ $\underline{\quad} = 5 + 5$	$6 + 5 = \underline{\quad}$ $7 + 8 = \underline{\quad}$ $4 + 5 = \underline{\quad}$ Double de 15 → $\underline{\quad}$ $2 \times 6 = \underline{\quad}$	$\underline{\quad} = 2 + 3$ $4 - 2 = \underline{\quad}$ $5 - 1 = \underline{\quad}$ $3 - 3 = \underline{\quad}$ $\underline{\quad} = 5 + 4$	$12 + 13 = \underline{\quad}$ $6 + 7 = \underline{\quad}$ $5 + 4 = \underline{\quad}$ Double de 30 → $\underline{\quad}$ $2 \times 4 = \underline{\quad}$
5	$7 + 1 = \underline{\quad}$ $9 + 9 = \underline{\quad}$ $9 + 6 = \underline{\quad}$ $9 + 5 = \underline{\quad}$ $\underline{\quad} = 7 + 9$	$4 + 4 = \underline{\quad}$ $6 + 2 = \underline{\quad}$ $1 + 9 = \underline{\quad}$ $6 + 7 = \underline{\quad}$ $5 + 6 = \underline{\quad}$	$\underline{\quad} = 8 + 3$ $\underline{\quad} = 8 + 4$ $12 - 6 = \underline{\quad}$ $10 - 7 = \underline{\quad}$ $17 - 8 = \underline{\quad}$	$\underline{\quad} = 6 + 0$ $5 - 3 = \underline{\quad}$ $4 - 2 = \underline{\quad}$ $8 + 9 = \underline{\quad}$ $12 + 13 = \underline{\quad}$	$10 - 9 = \underline{\quad}$ $17 - 6 = \underline{\quad}$ $\underline{\quad} = 2 + 9$ $\underline{\quad} = 4 + 3$ $\underline{\quad} = 1 + 9$	$\underline{\quad} = 2 + 5$ $4 - 1 = \underline{\quad}$ $3 - 2 = \underline{\quad}$ $5 + 6 = \underline{\quad}$ $8 + 7 = \underline{\quad}$	$\underline{\quad} = 2 - 1$ $6 + 3 = \underline{\quad}$ $8 + 1 = \underline{\quad}$ $9 - 2 = \underline{\quad}$ $\underline{\quad} = 6 + 2$	$\underline{\quad} = 1 + 3$ $3 - 2 = \underline{\quad}$ $1 - 1 = \underline{\quad}$ $7 + 6 = \underline{\quad}$ $4 + 5 = \underline{\quad}$
6	$78 + 10 = \underline{\quad}$ $46 + 40 = \underline{\quad}$ $264 + 50 = \underline{\quad}$ $30 + 175 = \underline{\quad}$ $\underline{\quad} = 93 + 50$	$2 + 7 = \underline{\quad}$ $9 + 8 = \underline{\quad}$ $6 + 9 = \underline{\quad}$ $4 + 4 = \underline{\quad}$ $2 + 6 = \underline{\quad}$	$\underline{\quad} = 43 + 20$ $\underline{\quad} = 658 + 30$ $505 - 10 = \underline{\quad}$ $994 - 800 = \underline{\quad}$ $705 - 60 = \underline{\quad}$	$\underline{\quad} = 3 + 8$ $\underline{\quad} = 4 + 8$ $13 - 7 = \underline{\quad}$ $\underline{\quad} = 0 + 6$ $5 - 2 = \underline{\quad}$	$719 - 40 = \underline{\quad}$ $811 - 300 = \underline{\quad}$ $\underline{\quad} = 20 + 30$ $\underline{\quad} = 45 + 20$ $\underline{\quad} = 920 + 10$	$9 - 7 = \underline{\quad}$ $16 - 5 = \underline{\quad}$ $\underline{\quad} = 3 + 10$ $\underline{\quad} = 1 + 5$ $5 - 3 = \underline{\quad}$	$\underline{\quad} = 718 - 600$ $150 + 250 = \underline{\quad}$ $300 - 100 = \underline{\quad}$ $400 + 600 = \underline{\quad}$ $\underline{\quad} = 500 - 200$	$\underline{\quad} = 5 - 3$ $7 + 4 = \underline{\quad}$ $9 + 2 = \underline{\quad}$ $\underline{\quad} = 2 + 3$ $4 - 2 = \underline{\quad}$
7	m. de 6 → $\underline{\quad}$ m. de 12 → $\underline{\quad}$ m. de 4 → $\underline{\quad}$ m. de 18 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$	$20 + 87 = \underline{\quad}$ $57 + 30 = \underline{\quad}$ $375 + 40 = \underline{\quad}$ $7 + 2 = \underline{\quad}$ $4 + 5 = \underline{\quad}$	m. de 8 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$ m. de 6 → $\underline{\quad}$ m. de 10 → $\underline{\quad}$ m. de 4 → $\underline{\quad}$	$\underline{\quad} = 53 + 30$ $\underline{\quad} = 738 + 40$ $420 - 10 = \underline{\quad}$ $\underline{\quad} = 5 + 7$ $\underline{\quad} = 6 + 5$	m. de 14 → $\underline{\quad}$ m. de 32 → $\underline{\quad}$ m. de 30 → $\underline{\quad}$ m. de 20 → $\underline{\quad}$ m. de 28 → $\underline{\quad}$	$729 - 30 = \underline{\quad}$ $541 - 200 = \underline{\quad}$ $\underline{\quad} = 30 + 20$ $6 - 5 = \underline{\quad}$ $14 - 7 = \underline{\quad}$	m. de 18 → $\underline{\quad}$ m. de 24 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$ m. de 36 → $\underline{\quad}$ m. de 12 → $\underline{\quad}$	$\underline{\quad} = 919 - 600$ $250 + 150 = \underline{\quad}$ $317 - 200 = \underline{\quad}$ $4 + 7 = \underline{\quad}$ $9 + 2 = \underline{\quad}$
8	m. de 20 → $\underline{\quad}$ m. de 60 → $\underline{\quad}$ m. de 90 → $\underline{\quad}$ m. de 110 → $\underline{\quad}$ m. de 250 → $\underline{\quad}$	m. de 14 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$ m. de 18 → $\underline{\quad}$ $67 + 30 = \underline{\quad}$ $355 + 40 = \underline{\quad}$	m. de 150 → $\underline{\quad}$ m. de 600 → $\underline{\quad}$ m. de 900 → $\underline{\quad}$ m. de 700 → $\underline{\quad}$ m. de 100 → $\underline{\quad}$	m. de 4 → $\underline{\quad}$ m. de 6 → $\underline{\quad}$ m. de 12 → $\underline{\quad}$ $\underline{\quad} = 731 + 40$ $420 - 10 = \underline{\quad}$	m. de 500 → $\underline{\quad}$ m. de 700 → $\underline{\quad}$ m. de 300 → $\underline{\quad}$ m. de 120 → $\underline{\quad}$ m. de 180 → $\underline{\quad}$	m. de 34 → $\underline{\quad}$ m. de 36 → $\underline{\quad}$ m. de 22 → $\underline{\quad}$ $547 - 100 = \underline{\quad}$ $\underline{\quad} = 32 + 20$	m. de 10 → $\underline{\quad}$ m. de 40 → $\underline{\quad}$ m. de 80 → $\underline{\quad}$ m. de 50 → $\underline{\quad}$ m. de 100 → $\underline{\quad}$	m. de 26 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$ m. de 30 → $\underline{\quad}$ $250 + 100 = \underline{\quad}$ $419 - 200 = \underline{\quad}$
9	$24 + 9 = \underline{\quad}$ $55 + 9 = \underline{\quad}$ $9 + 18 = \underline{\quad}$ $\underline{\quad} = 40 + 19$ $\underline{\quad} = 52 + 19$	m. de 60 → $\underline{\quad}$ m. de 600 → $\underline{\quad}$ m. de 300 → $\underline{\quad}$ m. de 6 → $\underline{\quad}$ m. de 12 → $\underline{\quad}$	$66 + 29 = \underline{\quad}$ $\underline{\quad} = 5 + 29$ $21 + 9 = \underline{\quad}$ $\underline{\quad} = 19 + 39$ $9 + 29 = \underline{\quad}$	m. de 20 → $\underline{\quad}$ m. de 60 → $\underline{\quad}$ m. de 90 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$ m. de 6 → $\underline{\quad}$	$\underline{\quad} = 19 + 127$ $44 + 19 = \underline{\quad}$ $624 + 29 = \underline{\quad}$ $128 + 19 = \underline{\quad}$ $\underline{\quad} = 31 + 49$	m. de 400 → $\underline{\quad}$ m. de 600 → $\underline{\quad}$ m. de 200 → $\underline{\quad}$ m. de 30 → $\underline{\quad}$ m. de 14 → $\underline{\quad}$	$\underline{\quad} = 21 + 59$ $\underline{\quad} = 29 + 546$ $\underline{\quad} = 412 + 19$ $\underline{\quad} = 317 + 29$ $\underline{\quad} = 59 + 9$	m. de 20 → $\underline{\quad}$ m. de 50 → $\underline{\quad}$ m. de 90 → $\underline{\quad}$ m. de 24 → $\underline{\quad}$ m. de 2 → $\underline{\quad}$
10	$31 + 8 = \underline{\quad}$ $19 + 8 = \underline{\quad}$ $74 + 8 = \underline{\quad}$ $8 + 21 = \underline{\quad}$ $\underline{\quad} = 5 + 18$	$35 + 9 = \underline{\quad}$ $44 + 9 = \underline{\quad}$ $19 + 27 = \underline{\quad}$ m. de 60 → $\underline{\quad}$ m. de 90 → $\underline{\quad}$	$\underline{\quad} = 57 + 18$ $\underline{\quad} = 18 + 28$ $23 + 28 = \underline{\quad}$ $\underline{\quad} = 114 + 28$ $49 + 28 = \underline{\quad}$	$77 + 29 = \underline{\quad}$ $\underline{\quad} = 15 + 29$ $32 + 9 = \underline{\quad}$ m. de 600 → $\underline{\quad}$ m. de 900 → $\underline{\quad}$	$52 + 28 = \underline{\quad}$ $\underline{\quad} = 126 + 38$ $\underline{\quad} = 313 + 48$ $35 + 18 = \underline{\quad}$ $\underline{\quad} = 7 + 18$	$\underline{\quad} = 19 + 238$ $67 + 19 = \underline{\quad}$ $536 + 29 = \underline{\quad}$ m. de 300 → $\underline{\quad}$ m. de 120 → $\underline{\quad}$	$\underline{\quad} = 27 + 18$ $\underline{\quad} = 39 + 28$ $\underline{\quad} = 229 + 38$ $\underline{\quad} = 311 + 28$ $\underline{\quad} = 41 + 8$	$\underline{\quad} = 12 + 59$ $\underline{\quad} = 29 + 657$ $\underline{\quad} = 523 + 19$ m. de 80 → $\underline{\quad}$ m. de 50 → $\underline{\quad}$
11	$2 \times 3 = \underline{\quad}$ $2 \times 2 = \underline{\quad}$ $4 \times 3 = \underline{\quad}$ $2 \times 6 = \underline{\quad}$ $\underline{\quad} = 10 \times 2$	$42 + 8 = \underline{\quad}$ $9 + 8 = \underline{\quad}$ $154 + 8 = \underline{\quad}$ $\underline{\quad} = 21 + 59$ $\underline{\quad} = 29 + 546$	$4 \times 2 = \underline{\quad}$ $4 \times 6 = \underline{\quad}$ $\underline{\quad} = 10 \times 4$ $2 \times 5 = \underline{\quad}$ $7 \times 2 = \underline{\quad}$	$\underline{\quad} = 61 + 18$ $\underline{\quad} = 157 + 28$ $37 + 28 = \underline{\quad}$ $24 + 9 = \underline{\quad}$ $55 + 9 = \underline{\quad}$	$5 \times 4 = \underline{\quad}$ $9 \times 4 = \underline{\quad}$ $4 = 2 \times \underline{\quad}$ $12 = 2 \times \underline{\quad}$ $18 = 2 \times \underline{\quad}$	$63 + 28 = \underline{\quad}$ $\underline{\quad} = 237 + 38$ $\underline{\quad} = 425 + 48$ $\underline{\quad} = 5 + 29$ $21 + 9 = \underline{\quad}$	$36 = 4 \times \underline{\quad}$ $3 \times 4 = \underline{\quad}$ $8 = 2 \times \underline{\quad}$ $2 \times 9 = \underline{\quad}$ $4 \times 5 = \underline{\quad}$	$\underline{\quad} = 38 + 18$ $\underline{\quad} = 41 + 28$ $\underline{\quad} = 357 + 38$ $624 + 29 = \underline{\quad}$ $128 + 19 = \underline{\quad}$
12	$5 \times 4 = \underline{\quad}$ $5 \times 3 = \underline{\quad}$ $5 \times 6 = \underline{\quad}$ $5 \times 8 = \underline{\quad}$ $\underline{\quad} = 10 \times 5$	$4 \times 2 = \underline{\quad}$ $4 \times 6 = \underline{\quad}$ $\underline{\quad} = 10 \times 4$ $31 + 8 = \underline{\quad}$ $19 + 8 = \underline{\quad}$	$2 \times 5 = \underline{\quad}$ $6 \times 5 = \underline{\quad}$ $7 \times 5 = \underline{\quad}$ $25 = 5 \times \underline{\quad}$ $45 = 5 \times \underline{\quad}$	$2 \times 3 = \underline{\quad}$ $2 \times 2 = \underline{\quad}$ $4 \times 3 = \underline{\quad}$ $\underline{\quad} = 18 + 28$ $23 + 28 = \underline{\quad}$	$20 = 5 \times \underline{\quad}$ $5 \times 9 = \underline{\quad}$ $\underline{\quad} = 10 \times 5$ $30 = 5 \times \underline{\quad}$ $15 = 5 \times \underline{\quad}$	$5 \times 4 = \underline{\quad}$ $9 \times 4 = \underline{\quad}$ $4 = 2 \times \underline{\quad}$ $\underline{\quad} = 126 + 38$ $\underline{\quad} = 313 + 48$	$5 \times 2 = \underline{\quad}$ $35 = 5 \times \underline{\quad}$ $5 \times 1 = \underline{\quad}$ $5 \times 7 = \underline{\quad}$ $5 \times 10 = \underline{\quad}$	$36 = 4 \times \underline{\quad}$ $3 \times 4 = \underline{\quad}$ $8 = 2 \times \underline{\quad}$ $\underline{\quad} = 27 + 18$ $\underline{\quad} = 39 + 28$
13	$97 - 19 = \underline{\quad}$ $15 - 9 = \underline{\quad}$ $\underline{\quad} = 88 - 39$ $76 - 9 = \underline{\quad}$ $86 - 29 = \underline{\quad}$	$6 \times 5 = \underline{\quad}$ $7 \times 5 = \underline{\quad}$ $25 = 5 \times \underline{\quad}$ $2 \times 3 = \underline{\quad}$ $2 \times 2 = \underline{\quad}$	$41 - 9 = \underline{\quad}$ $\underline{\quad} = 78 - 29$ $40 - 29 = \underline{\quad}$ $39 - 29 = \underline{\quad}$ $76 - 19 = \underline{\quad}$	$5 \times 3 = \underline{\quad}$ $5 \times 6 = \underline{\quad}$ $5 \times 8 = \underline{\quad}$ $4 \times 2 = \underline{\quad}$ $4 \times 6 = \underline{\quad}$	$79 - 19 = \underline{\quad}$ $\underline{\quad} = 53 - 49$ $95 - 19 = \underline{\quad}$ $77 - 19 = \underline{\quad}$ $\underline{\quad} = 85 - 9$	$5 \times 9 = \underline{\quad}$ $\underline{\quad} = 10 \times 5$ $30 = 5 \times \underline{\quad}$ $36 = 4 \times \underline{\quad}$ $3 \times 4 = \underline{\quad}$	$66 - 19 = \underline{\quad}$ $54 - 9 = \underline{\quad}$ $70 - 39 = \underline{\quad}$ $\underline{\quad} = 88 - 29$ $82 - 29 = \underline{\quad}$	$5 \times 1 = \underline{\quad}$ $5 \times 7 = \underline{\quad}$ $5 \times 10 = \underline{\quad}$ $5 \times 4 = \underline{\quad}$ $9 \times 4 = \underline{\quad}$
14	$86 - 8 = \underline{\quad}$ $51 - 18 = \underline{\quad}$ $44 - 28 = \underline{\quad}$ $10 - 8 = \underline{\quad}$ $\underline{\quad} = 80 - 38$	$25 - 9 = \underline{\quad}$ $\underline{\quad} = 98 - 39$ $87 - 9 = \underline{\quad}$ $5 \times 6 = \underline{\quad}$ $5 \times 8 = \underline{\quad}$	$41 - 8 = \underline{\quad}$ $29 - 28 = \underline{\quad}$ $55 - 18 = \underline{\quad}$ $56 - 18 = \underline{\quad}$ $43 - 28 = \underline{\quad}$	$\underline{\quad} = 87 - 29$ $50 - 29 = \underline{\quad}$ $49 - 29 = \underline{\quad}$ $7 \times 5 = \underline{\quad}$ $25 = 5 \times \underline{\quad}$	$56 - 8 = \underline{\quad}$ $\underline{\quad} = 92 - 28$ $\underline{\quad} = 21 - 8$ $\underline{\quad} = 70 - 48$ $\underline{\quad} = 80 - 38$	$\underline{\quad} = 62 - 49$ $154 - 19 = \underline{\quad}$ $175 - 19 = \underline{\quad}$ $20 = 5 \times \underline{\quad}$ $5 \times 9 = \underline{\quad}$	$49 - 18 = \underline{\quad}$ $\underline{\quad} = 80 - 38$ $38 - 8 = \underline{\quad}$ $72 - 18 = \underline{\quad}$ $64 - 28 = \underline{\quad}$	$234 - 9 = \underline{\quad}$ $80 - 39 = \underline{\quad}$ $\underline{\quad} = 77 - 29$ $5 \times 4 = \underline{\quad}$ $5 \times 7 = \underline{\quad}$

15	$3 \times 3 = \underline{\hspace{1cm}}$	$421 - 18 = \underline{\hspace{1cm}}$	$4 \times 6 = \underline{\hspace{1cm}}$	$75 - 28 = \underline{\hspace{1cm}}$	$12 = 3 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 597 - 28$	$\underline{\hspace{1cm}} = 6 \times 6$	$\underline{\hspace{1cm}} = 91 - 38$
	$6 \times 4 = \underline{\hspace{1cm}}$	$56 - 28 = \underline{\hspace{1cm}}$	$6 \times 5 = \underline{\hspace{1cm}}$	$63 - 18 = \underline{\hspace{1cm}}$	$36 = 6 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 321 - 8$	$15 = 3 \times \underline{\hspace{1cm}}$	$54 - 8 = \underline{\hspace{1cm}}$
	$3 \times 6 = \underline{\hspace{1cm}}$	$123 - 8 = \underline{\hspace{1cm}}$	$8 \times 3 = \underline{\hspace{1cm}}$	$67 - 18 = \underline{\hspace{1cm}}$	$21 = 3 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 45 - 18$	$18 = 6 \times \underline{\hspace{1cm}}$	$83 - 18 = \underline{\hspace{1cm}}$
	$6 \times 2 = \underline{\hspace{1cm}}$	$15 - 9 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 10 \times 6$	$40 - 29 = \underline{\hspace{1cm}}$	$42 = 6 \times \underline{\hspace{1cm}}$	$94 - 19 = \underline{\hspace{1cm}}$	$3 \times 7 = \underline{\hspace{1cm}}$	$96 - 39 = \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 9 \times 3$	$\underline{\hspace{1cm}} = 78 - 39$	$9 \times 6 = \underline{\hspace{1cm}}$	$39 - 29 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 9$	$73 - 19 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 8$	$\underline{\hspace{1cm}} = 46 - 29$
16	$27 + 15 = \underline{\hspace{1cm}}$	$4 \times 6 = \underline{\hspace{1cm}}$	$10 + 31 = \underline{\hspace{1cm}}$	$6 \times 4 = \underline{\hspace{1cm}}$	$25 + 20 = \underline{\hspace{1cm}}$	$12 = 3 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 17 + 49$	$\underline{\hspace{1cm}} = 6 \times 6$
	$29 + 35 = \underline{\hspace{1cm}}$	$6 \times 2 = \underline{\hspace{1cm}}$	$45 + 26 = \underline{\hspace{1cm}}$	$6 \times 5 = \underline{\hspace{1cm}}$	$47 + 43 = \underline{\hspace{1cm}}$	$36 = 6 \times \underline{\hspace{1cm}}$	$36 + 24 = \underline{\hspace{1cm}}$	$15 = 3 \times \underline{\hspace{1cm}}$
	$18 + 22 = \underline{\hspace{1cm}}$	$8 \times 3 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 71 + 58$	$6 \times 2 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 58 + 61$	$18 = 6 \times \underline{\hspace{1cm}}$	$53 + 27 = \underline{\hspace{1cm}}$	$3 \times 6 = \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 19 + 14$	$51 - 18 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 40 + 90$	$55 - 18 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 26 + 18$	$\underline{\hspace{1cm}} = 21 - 8$	$12 + 45 = \underline{\hspace{1cm}}$	$72 - 18 = \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 15 + 30$	$44 - 28 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 19 + 17$	$56 - 18 = \underline{\hspace{1cm}}$	$79 + 91 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 70 - 48$	$33 + 66 = \underline{\hspace{1cm}}$	$64 - 28 = \underline{\hspace{1cm}}$
17	$8 \times 4 = \underline{\hspace{1cm}}$	$35 + 29 = \underline{\hspace{1cm}}$	$8 \times 8 = \underline{\hspace{1cm}}$	$45 + 26 = \underline{\hspace{1cm}}$	$40 = 8 \times \underline{\hspace{1cm}}$	$47 + 43 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 5 \times 8$	$63 + 42 = \underline{\hspace{1cm}}$
	$8 \times 3 = \underline{\hspace{1cm}}$	$18 + 22 = \underline{\hspace{1cm}}$	$6 \times 8 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 17 + 98$	$48 = 8 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 85 + 16$	$\underline{\hspace{1cm}} = 7 \times 8$	$35 + 72 = \underline{\hspace{1cm}}$
	$8 \times 6 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 21 + 14$	$\underline{\hspace{1cm}} = 9 \times 8$	$\underline{\hspace{1cm}} = 45 + 9$	$24 = 8 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 62 + 81$	$4 \times 8 = \underline{\hspace{1cm}}$	$21 + 54 = \underline{\hspace{1cm}}$
	$2 \times 8 = \underline{\hspace{1cm}}$	$2 \times 6 = \underline{\hspace{1cm}}$	$7 \times 8 = \underline{\hspace{1cm}}$	$5 \times 6 = \underline{\hspace{1cm}}$	$16 = 8 \times \underline{\hspace{1cm}}$	$30 = 6 \times \underline{\hspace{1cm}}$	$3 \times 8 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 6 \times 6$
	$\underline{\hspace{1cm}} = 10 \times 8$	$3 \times 8 = \underline{\hspace{1cm}}$	$32 = 8 \times \underline{\hspace{1cm}}$	$2 \times 6 = \underline{\hspace{1cm}}$	$8 \times 9 = \underline{\hspace{1cm}}$	$12 = 6 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 2 \times 8$	$4 \times 6 = \underline{\hspace{1cm}}$
18	$9 \times 4 = \underline{\hspace{1cm}}$	$48 = 8 \times \underline{\hspace{1cm}}$	$9 \times 2 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 5 \times 8$	$\underline{\hspace{1cm}} = 10 \times 9$	$40 = 8 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 5 \times 9$	$16 = 8 \times \underline{\hspace{1cm}}$
	$9 \times 1 = \underline{\hspace{1cm}}$	$6 \times 8 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 8 \times 9$	$32 = 8 \times \underline{\hspace{1cm}}$	$6 \times 9 = \underline{\hspace{1cm}}$	$8 \times 3 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 10 \times 9$	$\underline{\hspace{1cm}} = 9 \times 8$
	$9 \times 6 = \underline{\hspace{1cm}}$	$2 \times 8 = \underline{\hspace{1cm}}$	$3 \times 9 = \underline{\hspace{1cm}}$	$16 = 8 \times \underline{\hspace{1cm}}$	$9 \times 9 = \underline{\hspace{1cm}}$	$4 \times 8 = \underline{\hspace{1cm}}$	$2 \times 9 = \underline{\hspace{1cm}}$	$8 \times 8 = \underline{\hspace{1cm}}$
	$9 \times 5 = \underline{\hspace{1cm}}$	$4 \times 6 = \underline{\hspace{1cm}}$	$7 \times 9 = \underline{\hspace{1cm}}$	$12 = 3 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 7 \times 9$	$5 \times 6 = \underline{\hspace{1cm}}$	$8 \times 9 = \underline{\hspace{1cm}}$	$15 = 3 \times \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 10 \times 9$	$6 \times 2 = \underline{\hspace{1cm}}$	$4 \times 9 = \underline{\hspace{1cm}}$	$36 = 6 \times \underline{\hspace{1cm}}$	$45 = 9 \times \underline{\hspace{1cm}}$	$6 \times 2 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 9$	$3 \times 6 = \underline{\hspace{1cm}}$
19	$28 - 22 = \underline{\hspace{1cm}}$	$2 \times 9 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 86 - 23$	$3 \times 9 = \underline{\hspace{1cm}}$	$58 \div 71 \rightarrow \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 9 \times 9$	$\underline{\hspace{1cm}} = 86 - 71$	$\underline{\hspace{1cm}} = 5 \times 9$
	$78 - 32 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 7 \times 9$	$\underline{\hspace{1cm}} = 47 - 31$	$9 \times 2 = \underline{\hspace{1cm}}$	$45 \div 74 \rightarrow \underline{\hspace{1cm}}$	$4 \times 9 = \underline{\hspace{1cm}}$	$72 - 58 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 10 \times 9$
	$45 - 43 = \underline{\hspace{1cm}}$	$4 \times 9 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 36 - 12$	$6 \times 9 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 59 - 42$	$9 \times 5 = \underline{\hspace{1cm}}$	$90 - 45 = \underline{\hspace{1cm}}$	$3 \times 9 = \underline{\hspace{1cm}}$
	$27 - 24 = \underline{\hspace{1cm}}$	$5 \times 8 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 55 - 41$	$\underline{\hspace{1cm}} = 5 \times 8$	$3 \times 8 = \underline{\hspace{1cm}}$	$3 \times 8 = \underline{\hspace{1cm}}$	$50 - 30 = \underline{\hspace{1cm}}$	$12 = 3 \times \underline{\hspace{1cm}}$
	$98 - 22 = \underline{\hspace{1cm}}$	$3 \times 8 = \underline{\hspace{1cm}}$	$38 - 24 = \underline{\hspace{1cm}}$	$32 = 8 \times \underline{\hspace{1cm}}$	$38 \div 65 \rightarrow \underline{\hspace{1cm}}$	$8 \times 4 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 80 - 65$	$36 = 6 \times \underline{\hspace{1cm}}$
20	$7 \times 4 = \underline{\hspace{1cm}}$	$35 - 22 = \underline{\hspace{1cm}}$	$5 \times 7 = \underline{\hspace{1cm}}$	$39 - 21 = \underline{\hspace{1cm}}$	$14 = 7 \times \underline{\hspace{1cm}}$	$82 - 21 = \underline{\hspace{1cm}}$	$3 \times 7 = \underline{\hspace{1cm}}$	$71 - 21 = \underline{\hspace{1cm}}$
	$7 \times 3 = \underline{\hspace{1cm}}$	$46 \div 65 \rightarrow \underline{\hspace{1cm}}$	$6 \times 7 = \underline{\hspace{1cm}}$	$34 \div 85 \rightarrow \underline{\hspace{1cm}}$	$28 = 7 \times \underline{\hspace{1cm}}$	$79 \div 91 \rightarrow \underline{\hspace{1cm}}$	$4 \times 7 = \underline{\hspace{1cm}}$	$67 \div 85 \rightarrow \underline{\hspace{1cm}}$
	$7 \times 6 = \underline{\hspace{1cm}}$	$84 - 43 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 9 \times 7$	$78 - 54 = \underline{\hspace{1cm}}$	$35 = 7 \times \underline{\hspace{1cm}}$	$69 - 34 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 11 \times 7$	$45 - 43 = \underline{\hspace{1cm}}$
	$2 \times 7 = \underline{\hspace{1cm}}$	$5 \times 9 = \underline{\hspace{1cm}}$	$49 = 7 \times \underline{\hspace{1cm}}$	$3 \times 9 = \underline{\hspace{1cm}}$	$63 = 7 \times \underline{\hspace{1cm}}$	$9 \times 9 = \underline{\hspace{1cm}}$	$1 \times 7 = \underline{\hspace{1cm}}$	$2 \times 9 = \underline{\hspace{1cm}}$
	$7 \times 7 = \underline{\hspace{1cm}}$	$9 \times 6 = \underline{\hspace{1cm}}$	$42 = 7 \times \underline{\hspace{1cm}}$	$7 \times 9 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 8 \times 7$	$\underline{\hspace{1cm}} = 7 \times 9$	$\underline{\hspace{1cm}} = 10 \times 7$	$8 \times 9 = \underline{\hspace{1cm}}$
21	$10 \times 20 = \underline{\hspace{1cm}}$	$3 \times 7 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 86 \times 10$	$7 \times 4 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 82 \times 10$	$6 \times 7 = \underline{\hspace{1cm}}$	$1\,000 \times 5 = \underline{\hspace{1cm}}$	$28 = 7 \times \underline{\hspace{1cm}}$
	$10 \times 55 = \underline{\hspace{1cm}}$	$4 \times 7 = \underline{\hspace{1cm}}$	$100 \times 38 = \underline{\hspace{1cm}}$	$7 \times 3 = \underline{\hspace{1cm}}$	$1000 \times 3 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 9 \times 7$	$1\,000 \times 3 = \underline{\hspace{1cm}}$	$35 = 7 \times \underline{\hspace{1cm}}$
	$10 \times 78 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 11 \times 7$	$7 \times 1\,000 = \underline{\hspace{1cm}}$	$7 \times 6 = \underline{\hspace{1cm}}$	$5 \times 1\,000 = \underline{\hspace{1cm}}$	$49 = 7 \times \underline{\hspace{1cm}}$	$400 = 100 \times \underline{\hspace{1cm}}$	$63 = 7 \times \underline{\hspace{1cm}}$
	$100 \times 7 = \underline{\hspace{1cm}}$	$28 - 22 = \underline{\hspace{1cm}}$	$9 \times 1\,000 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 47 - 31$	$8 \times 1\,000 = \underline{\hspace{1cm}}$	$65 \div 82 \rightarrow \underline{\hspace{1cm}}$	$700 = 100 \times \underline{\hspace{1cm}}$	$72 - 58 = \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 39 \times 10$	$78 - 32 = \underline{\hspace{1cm}}$	$98 \times 100 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 36 - 12$	$97 \times 100 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 79 - 42$	$2 \times 1\,000 = \underline{\hspace{1cm}}$	$71 - 45 = \underline{\hspace{1cm}}$
22	$4 \times 30 = \underline{\hspace{1cm}}$	$100 \times 35 = \underline{\hspace{1cm}}$	$7 \times 10 = \underline{\hspace{1cm}}$	$1\,000 \times 4 = \underline{\hspace{1cm}}$	$8 \times 900 = \underline{\hspace{1cm}}$	$10 \times 66 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 6 \times 50$	$\underline{\hspace{1cm}} = 57 \times 10$
	$2 \times 40 = \underline{\hspace{1cm}}$	$6 \times 1\,000 = \underline{\hspace{1cm}}$	$4 \times 40 = \underline{\hspace{1cm}}$	$500 = 100 \times \underline{\hspace{1cm}}$	$500 \times 3 = \underline{\hspace{1cm}}$	$10 \times 87 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 9 \times 20$	$100 \times 14 = \underline{\hspace{1cm}}$
	$7 \times 10 = \underline{\hspace{1cm}}$	$2 \times 1\,000 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 5 \times 40$	$600 = 100 \times \underline{\hspace{1cm}}$	$30 \times 6 = \underline{\hspace{1cm}}$	$100 \times 5 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 100$	$2 \times 1\,000 = \underline{\hspace{1cm}}$
	$30 \times 5 = \underline{\hspace{1cm}}$	$2 \times 7 = \underline{\hspace{1cm}}$	$5 \times 200 = \underline{\hspace{1cm}}$	$49 = 7 \times \underline{\hspace{1cm}}$	$7 \times 2\,000 = \underline{\hspace{1cm}}$	$6 \times 7 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 1 \times 300$	$28 = 7 \times \underline{\hspace{1cm}}$
	$\underline{\hspace{1cm}} = 80 \times 3$	$7 \times 7 = \underline{\hspace{1cm}}$	$8 \times 90 = \underline{\hspace{1cm}}$	$42 = 7 \times \underline{\hspace{1cm}}$	$3\,000 \times 5 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 9 \times 7$	$\underline{\hspace{1cm}} = 2 \times 400$	$35 = 7 \times \underline{\hspace{1cm}}$
23	$25 \times 4 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 6 \times 40$	$50 = \underline{\hspace{1cm}} \times 25$	$8 \times 10 = \underline{\hspace{1cm}}$	$50 = \underline{\hspace{1cm}} \times 25$	$\underline{\hspace{1cm}} = 2 \times 100$	$100 = \underline{\hspace{1cm}} \times 25$	$30 \times 5 = \underline{\hspace{1cm}}$
	$25 \times 2 = \underline{\hspace{1cm}}$	$3 \times 200 = \underline{\hspace{1cm}}$	$25 \times 10 = \underline{\hspace{1cm}}$	$30 \times 6 = \underline{\hspace{1cm}}$	$25 \times 3 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 300$	$25 \times 2 = \underline{\hspace{1cm}}$	$8 \times 2\,000 = \underline{\hspace{1cm}}$
	$25 = 25 \times \underline{\hspace{1cm}}$	$5 \times 90 = \underline{\hspace{1cm}}$	$100 = \underline{\hspace{1cm}} \times 25$	$\underline{\hspace{1cm}} = 80 \times 4$	$25 = 25 \times \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 4 \times 400$	$50 = \underline{\hspace{1cm}} \times 25$	$3\,000 \times 6 = \underline{\hspace{1cm}}$
	$75 = \underline{\hspace{1cm}} \times 25$	$100 \times 38 = \underline{\hspace{1cm}}$	$25 \times 3 = \underline{\hspace{1cm}}$	$10 \times 20 = \underline{\hspace{1cm}}$	$2 \times 25 = \underline{\hspace{1cm}}$	$5 \times 1\,000 = \underline{\hspace{1cm}}$	$25 \times 10 = \underline{\hspace{1cm}}$	$10 \times 20 = \underline{\hspace{1cm}}$
	$3 \times 25 = \underline{\hspace{1cm}}$	$7 \times 1\,000 = \underline{\hspace{1cm}}$	$2 \times 25 = \underline{\hspace{1cm}}$	$10 \times 55 = \underline{\hspace{1cm}}$	$75 = \underline{\hspace{1cm}} \times 25$	$8 \times 1\,000 = \underline{\hspace{1cm}}$	$25 \times 4 = \underline{\hspace{1cm}}$	$10 \times 55 = \underline{\hspace{1cm}}$
24	$5 \times 8 = \underline{\hspace{1cm}}$	$25 \times 10 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 3 \times 2$	$25 \times 2 = \underline{\hspace{1cm}}$	$3 \times 5 = \underline{\hspace{1cm}}$	$100 = \underline{\hspace{1cm}} \times 25$	$49 = 7 \times \underline{\hspace{1cm}}$	$50 = \underline{\hspace{1cm}} \times 25$
	$9 \times 3 = \underline{\hspace{1cm}}$	$100 = \underline{\hspace{1cm}} \times 25$	$\underline{\hspace{1cm}} = 6 \times 7$	$25 = 25 \times \underline{\hspace{1cm}}$	$4 \times 3 = \underline{\hspace{1cm}}$	$25 \times 2 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 2 \times 7$	$25 \times 3 = \underline{\hspace{1cm}}$
	$9 \times 6 = \underline{\hspace{1cm}}$	$25 \times 3 = \underline{\hspace{1cm}}$	$8 \times 7 = \underline{\hspace{1cm}}$	$75 = \underline{\hspace{1cm}} \times 25$	$5 \times 6 = \underline{\hspace{1cm}}$	$50 = \underline{\hspace{1cm}} \times 25$	$\underline{\hspace{1cm}} = 5 \times 9$	$25 = 25 \times \underline{\hspace{1cm}}$
	$4 \times 5 = \underline{\hspace{1cm}}$	$6 \times 10 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 10 \times 5$	$5 \times 30 = \underline{\hspace{1cm}}$	$6 \times 7 = \underline{\hspace{1cm}}$	$3 \times 900 = \underline{\hspace{1cm}}$	$\underline{\hspace{1cm}} = 6 \times 8$	$\underline{\hspace{1cm}} = 9 \times 50$
	$9 \times 4 = \underline{\hspace{1cm}}$	$3 \times 40 =$						

30	$32 \times 3 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$60 = 5 \times \text{ }$ $\text{ } \times 2 = 60$ $6 \times \text{ } = 60$ $\text{ } = 67 + 50$ $\text{ } = 71 + 30$	$35 \times 3 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$60 = 2 \times \text{ }$ $60 = \text{ } \times 4$ $60 = 5 \times \text{ }$ $83 + 20 = \text{ }$ $361 + 5 = \text{ }$	$24 \times 7 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$60 = 4 \times \text{ }$ $\text{ } \times 2 = 60$ $12 \times \text{ } = 60$ $298 - 40 = \text{ }$ $470 - 40 = \text{ }$	$43 \times 5 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$60 = 3 \times \text{ }$ $60 = \text{ } \times 5$ $60 = 4 \times \text{ }$ $\text{ } = 977 + 30$ $90 + 60 = \text{ }$
31	$68 + 10 = \text{ }$ $18 + 300 = \text{ }$ $846 + 10 = \text{ }$ $500 + 376 = \text{ }$ $400 + 411 = \text{ }$	$23 \times 4 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$\text{ } = 7\,382 + 40$ $\text{ } = 5\,340 + 50$ $\text{ } = 4\,116 + 40$ $754 - 60 = \text{ }$ $257 - 20 = \text{ }$	$35 \times 3 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$\text{ } = 6\,741 - 600$ $2\,162 - 500 = \text{ }$ $634 + 60 = \text{ }$ $752 - 20 = \text{ }$ $\text{ } = 8\,120 + 80$	$17 \times 7 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$	$\text{ } = 7\,830 - 200$ $3\,765 - 400 = \text{ }$ $9\,240 + 60 = \text{ }$ $4\,005 + 300 = \text{ }$ $5\,999 - 9 = \text{ }$	$54 \times 4 =$ $(\text{ } + \text{ }) \times \text{ }$ $= \text{ } \times \text{ } + \text{ } \times \text{ }$ $= \text{ } + \text{ }$ $= \text{ }$
32	Dble de 153 → $48 + 48 = \text{ }$ Dble de 146 → $2 \times 9 = \text{ }$ Dble de 499 → 	$\text{ } = 4\,340 + 50$ $\text{ } = 3\,116 + 40$ $854 - 60 = \text{ }$	$2 \times 25 = \text{ }$ Dble de 27 → $2 \times 220 = \text{ }$ $900 + 900 = \text{ }$ $500 + 500 = \text{ }$	$28 + 300 = \text{ }$ $856 + 10 = \text{ }$ $100 + 476 = \text{ }$	Dble de 205 → $2 \times 85 = \text{ }$ $\text{ } = 15 + 15$ Dble de 100 → Dble de 51 → 	$2\,765 - 300 = \text{ }$ $9\,230 + 60 = \text{ }$ $3\,105 + 300 = \text{ }$	Dble de 52 → Dble de 337 → $2 \times 35 = \text{ }$ $73 + 73 = \text{ }$ Dble de 310 → 	$5\,162 - 500 = \text{ }$ $734 + 60 = \text{ }$ $252 - 20 = \text{ }$
33	m. de 792 → m. de 350 → m. de 428 → m. de 776 → m. de 174 → 	$84 + 84 = \text{ }$ Dble de 416 → $2 \times 7 = \text{ }$ $754 - 60 = \text{ }$ $257 - 20 = \text{ }$	m. de 520 → m. de 614 → m. de 228 → m. de 648 → m. de 376 → 	Dble de 29 → $2 \times 330 = \text{ }$ $700 + 700 = \text{ }$ $500 + 376 = \text{ }$ $400 + 411 = \text{ }$	m. de 224 → m. de 758 → m. de 842 → m. de 486 → m. de 888 → 	$2 \times 75 = \text{ }$ $\text{ } = 25 + 25$ Dble de 300 → $3\,765 - 400 = \text{ }$ $9\,240 + 60 = \text{ }$	m. de 614 → m. de 228 → m. de 648 → m. de 232 → m. de 792 → 	Dble de 591 → $2 \times 39 = \text{ }$ $27 + 27 = \text{ }$ $634 + 60 = \text{ }$ $752 - 20 = \text{ }$
34	$25 - 8 = \text{ }$ $82 + 29 = \text{ }$ $33 + 9 = \text{ }$ $\text{ } = 41 + 9$ $49 + 9 = \text{ }$	m. de 530 → m. de 248 → m. de 662 → $2 \times 14 = \text{ }$ $2 \times 54 = \text{ }$	$\text{ } = 18 + 83$ $82 - 9 = \text{ }$ $47 + 9 = \text{ }$ $36 + 19 = \text{ }$ $57 - 8 = \text{ }$	m. de 736 → m. de 822 → m. de 558 → $2 \times 17 = \text{ }$ $2 \times 67 = \text{ }$	$\text{ } = 65 - 18$ $23 + 19 = \text{ }$ $90 + 8 = \text{ }$ $\text{ } = 25 + 19$ $\text{ } = 8 + 48$	m. de 857 → m. de 248 → m. de 684 → $2 \times 34 = \text{ }$ $2 \times 63 = \text{ }$	$60 - 19 = \text{ }$ $34 - 9 = \text{ }$ $\text{ } = 33 - 8$ $13 + 19 = \text{ }$ $54 + 9 = \text{ }$	m. de 822 → m. de 468 → m. de 322 → Dble de 72 → $2 \times 330 = \text{ }$
35	$3 \times 7 = \text{ }$ $8 \times 4 = \text{ }$ $2 \times 9 = \text{ }$ $\text{ } = 6 \times 6$ $72 = 8 \times \text{ }$	$92 - 9 = \text{ }$ $57 + 9 = \text{ }$ $66 + 19 = \text{ }$ m. de 614 → m. de 228 → 	$4 \times 3 = \text{ }$ $5 \times 3 = \text{ }$ $7 \times 5 = \text{ }$ $5 \times 9 = \text{ }$ $6 \times 4 = \text{ }$	$72 + 29 = \text{ }$ $23 + 9 = \text{ }$ $\text{ } = 51 + 9$ m. de 520 → m. de 614 → 	$4 \times 10 = \text{ }$ $9 \times 6 = \text{ }$ $48 = 8 \times \text{ }$ $81 = 9 \times \text{ }$ $56 = 7 \times \text{ }$	$74 - 9 = \text{ }$ $\text{ } = 35 - 8$ $14 + 19 = \text{ }$ m. de 232 → m. de 792 → 	$4 \times 2 = \text{ }$ $5 \times 6 = \text{ }$ $\text{ } = 9 \times 8$ $9 \times 3 = \text{ }$ $5 \times 5 = \text{ }$	$33 + 19 = \text{ }$ $70 + 8 = \text{ }$ $\text{ } = 26 + 19$ m. de 758 → m. de 842 →